



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D139-1019-011**  
**Job Sheet 202103**



Part No: D139-1019-011

Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Clear - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/22/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D139-1019 REV:F IPP REV:A 16.07.21 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.03 IIN REV:B DD  
VERF:JLM IPP REV:C 17.01.03 IIN REV:C DD VERF:JLM IPP REV:D 18.09.05 AS PER IIN REV:E DD  
VERF:JFS IPP REV:E 19.07.23 AS PER IIN REV:F DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 1 pcs | 10/22/19   |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaero.com

Container No: S237046



Part: D139-1019-011

Job No: 202103

Serial No/Batch: S237046

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16-30 Issue 1 FAA STC SR038071

|                                       |                                                               |          |           |                        |  |
|---------------------------------------|---------------------------------------------------------------|----------|-----------|------------------------|--|
| 120 QC 4                              | 1 pcs                                                         | 10/22/19 | 0.00 0.00 | Packaging 1 - 31       |  |
|                                       |                                                               |          |           | Packaging 1 - 32       |  |
|                                       |                                                               |          |           | Packaging 1 - 33       |  |
|                                       |                                                               |          |           | Packaging 1 - 34       |  |
|                                       |                                                               |          |           | Packaging 1 - 35       |  |
|                                       |                                                               |          |           | Packaging 1 - 36       |  |
|                                       |                                                               |          |           | QC 4 - 28              |  |
|                                       |                                                               |          |           | QC 4 - 58              |  |
|                                       |                                                               |          |           | QC 4 - 69              |  |
|                                       |                                                               |          |           | QC 4 - 9               |  |
|                                       |                                                               |          |           | QC 4 - 46              |  |
|                                       |                                                               |          |           | QC 4 - 68              |  |
|                                       |                                                               |          |           | QC 4 - 72              |  |
| 130 Packaging 3-1 - Stock - B4B       | 1 pcs                                                         | 10/22/19 | 0.00 0.00 | QC 4 - 74              |  |
|                                       |                                                               |          |           | QC 4 - 75              |  |
|                                       |                                                               |          |           | QC 4 - 78              |  |
|                                       |                                                               |          |           | Packaging 3 - 1 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 2 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 3 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 4 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 5 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 6 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 7 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 8 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 9 - B4B  |  |
|                                       |                                                               |          |           | Packaging 3 - 10 - B4B |  |
| 135 DC - 1 - B4B                      | 1 pcs                                                         | 10/22/19 | 0.00 0.00 | Packaging 3 - 11 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 12 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 13 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 14 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 15 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 16 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 17 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 18 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 19 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 20 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 21 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 22 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 23 - B4B |  |
| 140 QC 21 - FG                        | 1 pcs                                                         | 10/22/19 | 0.00 0.00 | Packaging 3 - 24 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 25 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 26 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 27 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 28 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 29 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 30 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 31 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 32 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 33 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 34 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 35 - B4B |  |
|                                       |                                                               |          |           | Packaging 3 - 36 - B4B |  |
| Part Op 110 - Packaging1-1 (Pick Kit) | Descriptions: 120 - (QC4- 100% Inspect kits for completeness) |          |           | DC - 1 - B4B           |  |
|                                       |                                                               |          |           | DC - 2 - B4B           |  |
|                                       |                                                               |          |           | QC 21 - FG - 21        |  |
|                                       |                                                               |          |           | QC 21 - FG - 70        |  |
|                                       |                                                               |          |           | QC 21 - SA - 53        |  |

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130 - Identify and pack for shipping as per PPP IIN-D139-1019-011 Location:  
 135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-011 CHG004  
 140 - (QC21- Final Inspection - Work Order Release)

(012687)

### Job BOM

| Part / Item   | Component Name                     | Quantity       | Operation                  | Container                   |
|---------------|------------------------------------|----------------|----------------------------|-----------------------------|
| AN525-10R14   | Screw                              | 24 Ea (24 ea)  | 110-Packaging 1 - Pick Kit | S185057 ✓                   |
| D5621-041     | Skylight Window Assembly, LH Clear | 1 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | S219000                     |
| D5650-041     | Bushing Assembly                   | 30 pcs (30 ea) | 110-Packaging 1 - Pick Kit | S107575X18 ✓ S229362        |
| D5654-1-105   | Seal                               | 1 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | S178294 ✓ X12               |
| D5674-1       | Drill Bit                          | 1 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | S219008                     |
| NAS1149D0332J | Washer                             | 24 Ea (24 ea)  | 110-Packaging 1 - Pick Kit | S201018 X1 ✓ S22100 ✓       |
| PR1425B1/2    | Sealant                            | 2 Ea (2 ea) ✓  | 110-Packaging 1 - Pick Kit | S201018 X1 ✓ S226451 (X1) ✓ |

Exp date 05/01/2020

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN525-10R14    | 24       | 244       | 0         |
|                            | D5621-041      | 1        | 2         | 0         |
|                            | D5650-041      | 30       | 48        | 0         |
|                            | D5654-1-105    | 1        | 14        | 0         |
|                            | D5674-1        | 1        | 4         | 0         |
|                            | NAS1149D0332J  | 24       | 1,552     | 0         |
|                            | PR1425B1/2     | 2        | 7         | 0         |

### Part Specifications

Specifications could not be found.

Plex 10/18/19 1:06 PM dart.lacelle.linda